

# POWERFLEX®

## PART NUMBER

# PFR5-631

## DESCRIPTION

### REAR DIFF FRONT MOUNTING BUSH

## INSTALLATION

### Contents (parts per pack):

- |                            |                                    |
|----------------------------|------------------------------------|
| 1 x Polyurethane Bush      | 1 x PTFE/Silicone Grease           |
| 1 x Stainless Steel Sleeve | 1 x Zinc Plated Mild Steel Washers |
| 1 x Stainless Steel Washer |                                    |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush and clean away any dirt and corrosion, remembering to also file away any sharp edges.

2. Insert the Polyurethane Bush into the bore of the arm until it sits flush, and also ensuring the positioning of it matches Figure one, where the brim of the Polyurethane bush sits on the outside of the arm.

3. Apply some of the supplied grease to the outer surface of the Stainless Steel Sleeve, and insert it into the bore of the Polyurethane Bush until it sits flush.

4. Insert the Stainless Steel Washer into the recessed section of the Polyurethane Bush.

5. Place the Zinc Plated Mild Steel Washer onto the end face of the Polyurethane Bush and refit the arm, ensuring to tension all hardware to the manufacturer's torque settings,

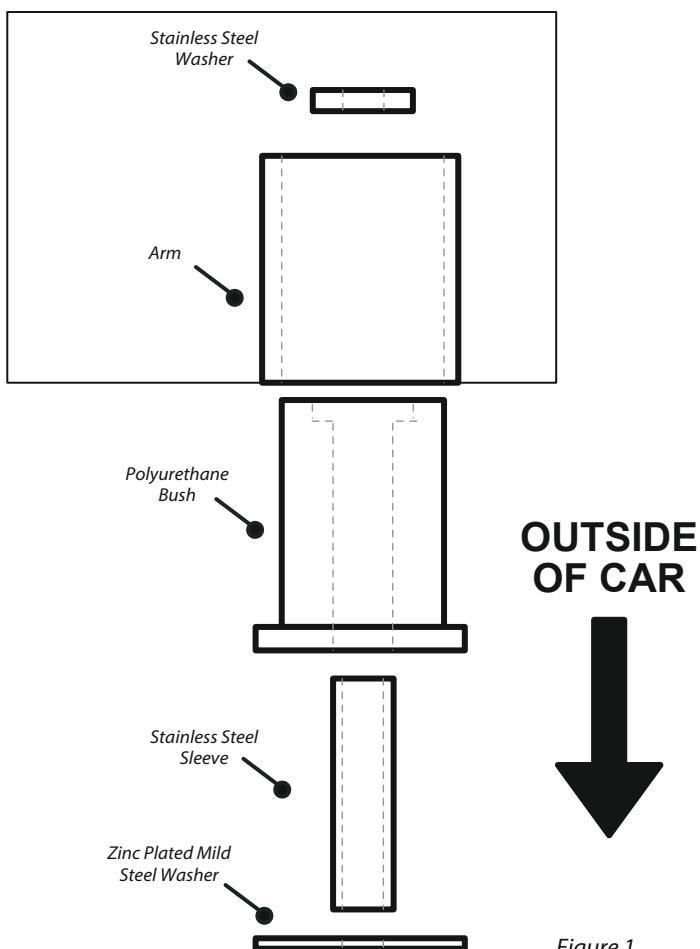


Figure 1